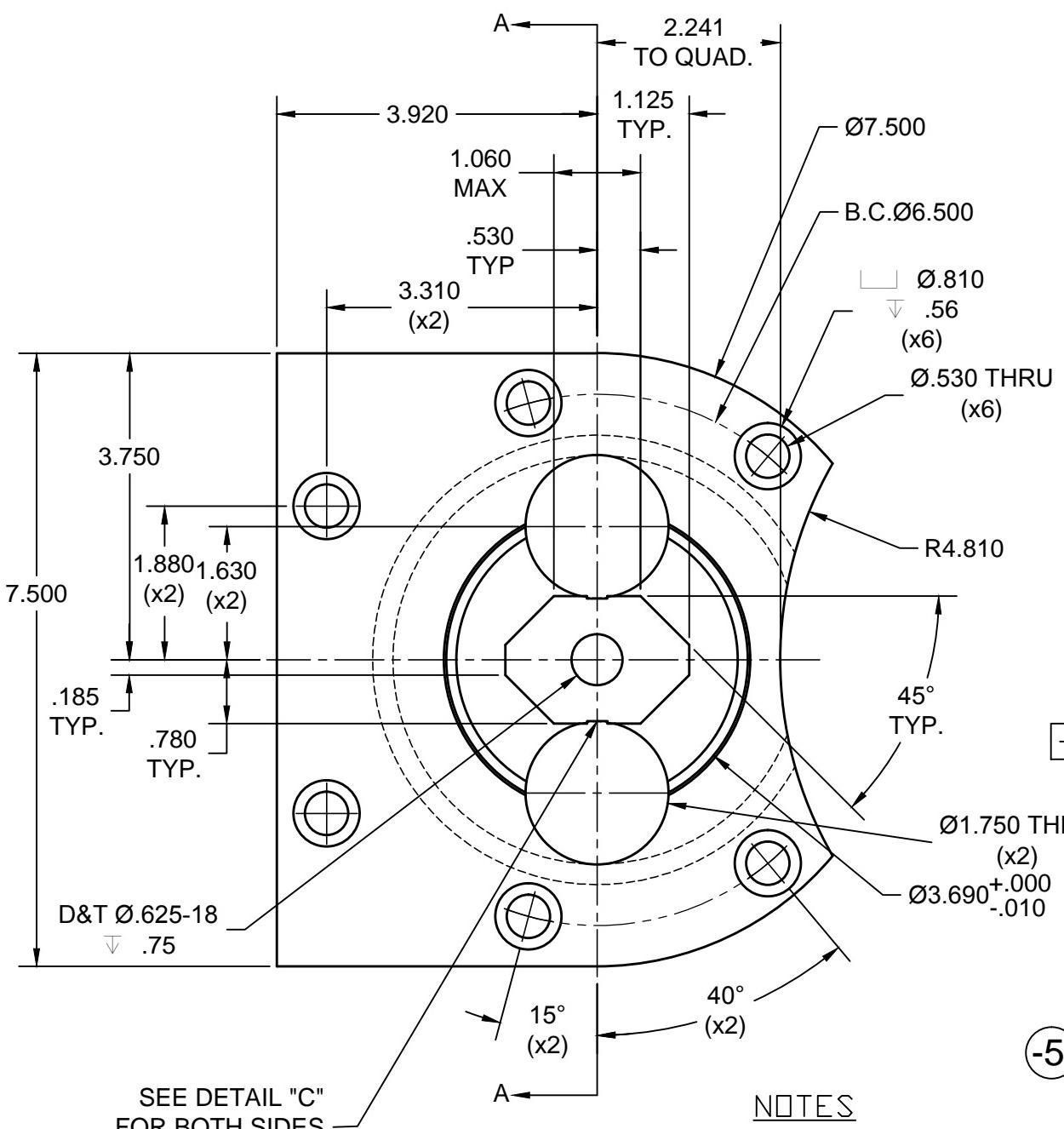


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



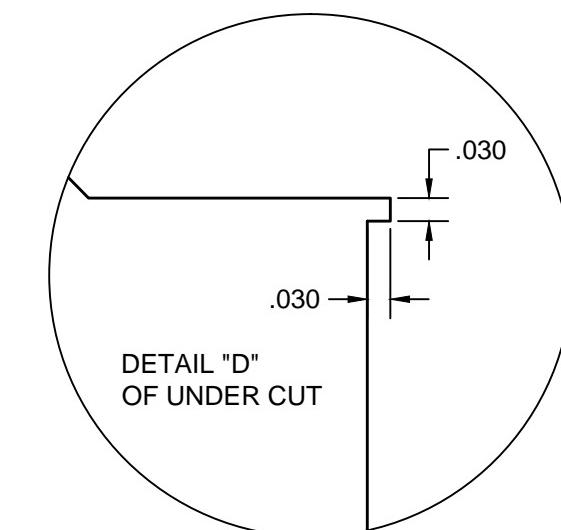
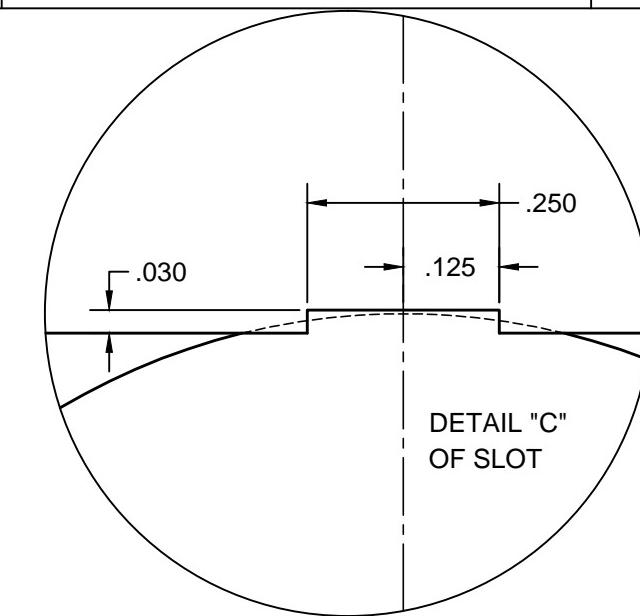
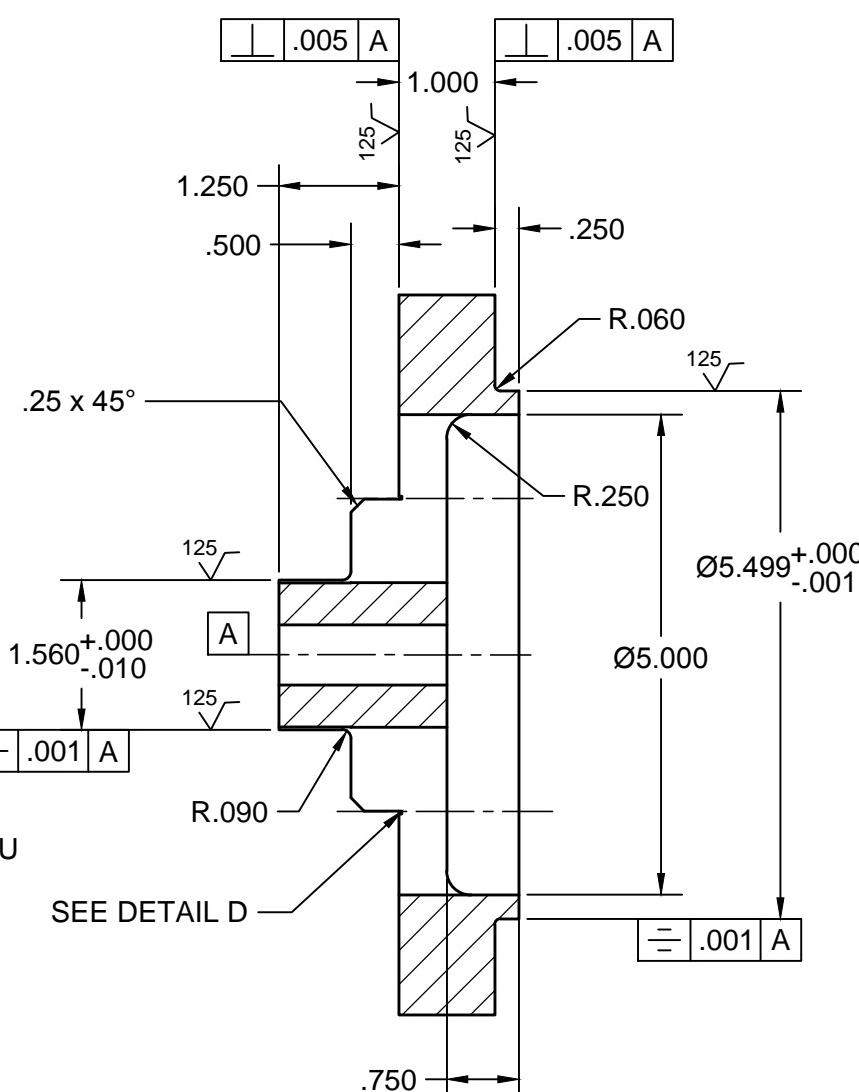
-5

NOTES

SEE MASTER PRINTS FOR MORE INFO.

PART #	QTY	DESCRIPTION
-5	4	4340 PLATE 2.75 x 7.5 x 8

SECTION A-A



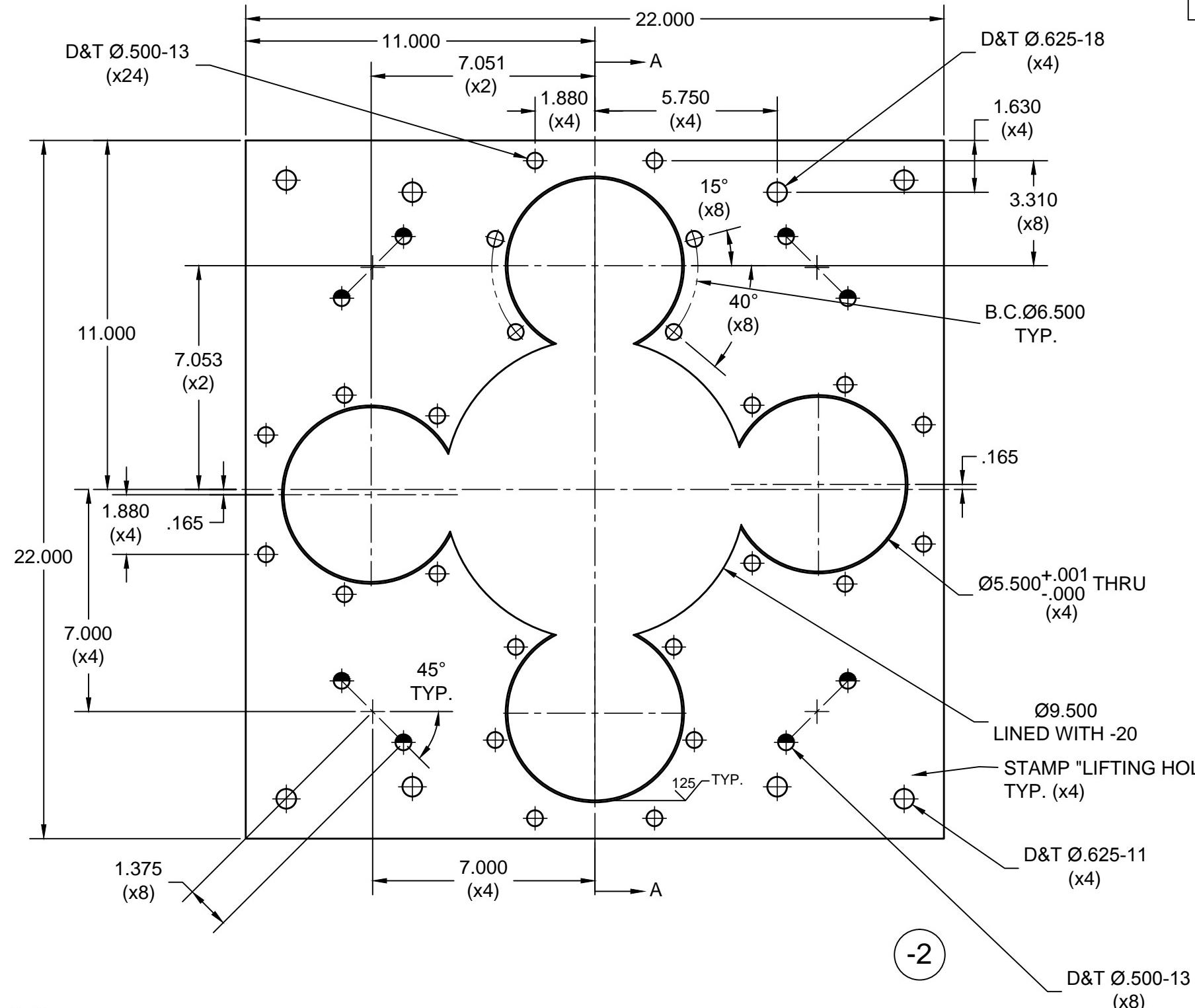
DRAWN BY:	PERRITT
CHECKED	
HEAT TREAT	
FINISH SPEC	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	
.XX ± .01	
X ± .1	
FRACTIONS ± 1/32	
ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. 015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE

TITLE
PLANET CARRIER ASSY JIG

DWG NO. 145G0014 REV.

SCALE NTS DATE 1-27-06 SHEET 2 of 2



NOTES

1. SEE MASTER PRINTS FOR MORE INFO.
2. HIDDEN LINES NOT SHOWN

PART #	QTY	DESCRIPTION
-2	1	A36 PLATE 1.125 x 22.5 x 22.5

DRAWN BY:	PERRITT
CHECKED	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
414-100	TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1
CH-47D	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 0.15 x 45° PR. 0.15 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

TITLE	
 RED BARN MACHINE	
PLANET CARRIER ASSY JIG	
DWG NO.	145G0014
REV.	
SCALE	NTS
DATE	1-27-06
SHEET	1 of 2

PART #	QTY	DESCRIPTION
-1	1	41L40 .058 x 3/4

NOT APPROVED FOR PRODUCTION

11.000

1.880 (x4)

.165

7.053 (x2)

1.880 (x4)

REVISIONS

REV	DESCRIPTION	DATE	APPROVED

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC: BLACK OXIDE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005
XX ± .01
X ± .1
FRACTIONS ± 1/32
ANGLES ± .5°
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.05 x 45° PR. .015 R
2. DIMENSION LIMITS APPLY AFTER PLATING

RB RED BARN MACHINE

TITLE

DWG NO.

SCALE NTS

DATE 9-15-03

SHEET 1 of 1

REVISIONS

REV	DESCRIPTION	DATE	APPROVED

